

CORNING

Sustainable Fleet Technology Conference 2023

Advancements in Medium/Heavy Duty Vehicles and Infrastructure

The need to pursue all pathways for transport decarbonization

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Date : August 16th, 2023



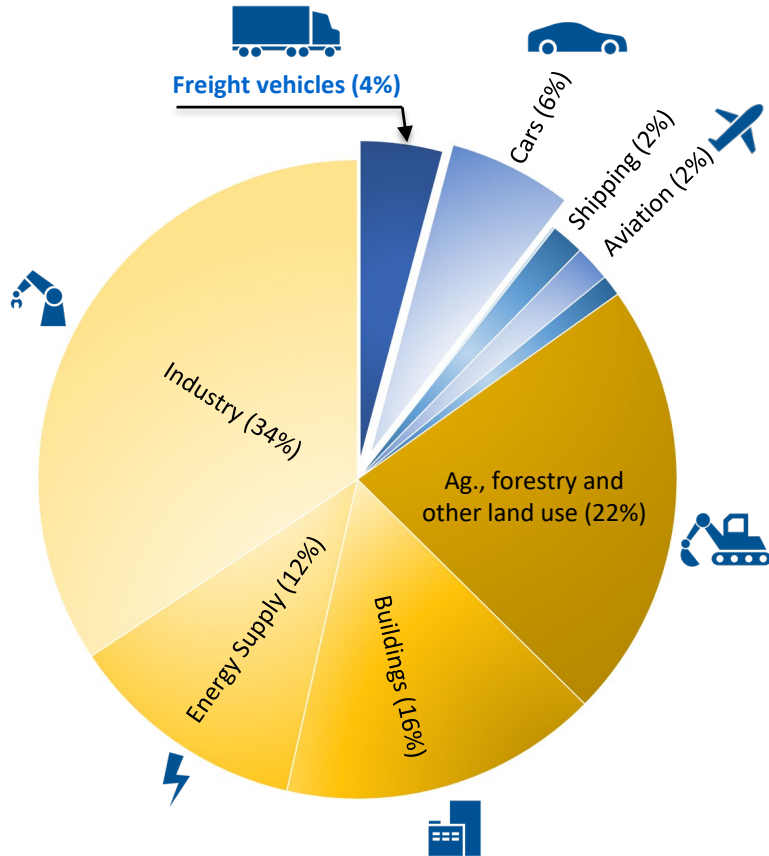
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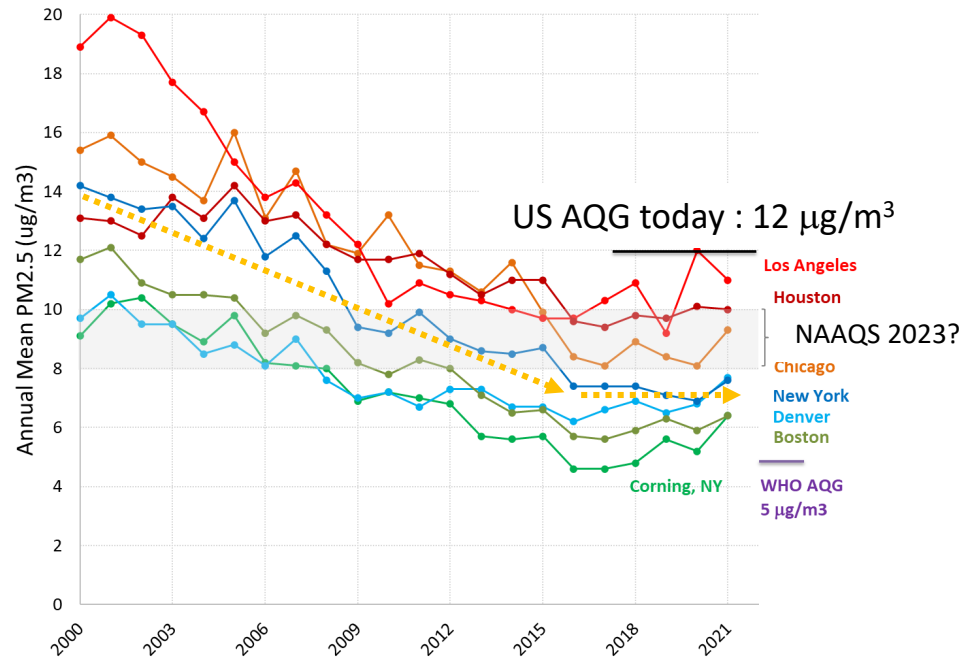
What problems are we are trying to solve in the transportation sector?

Global Greenhouse Gas emissions




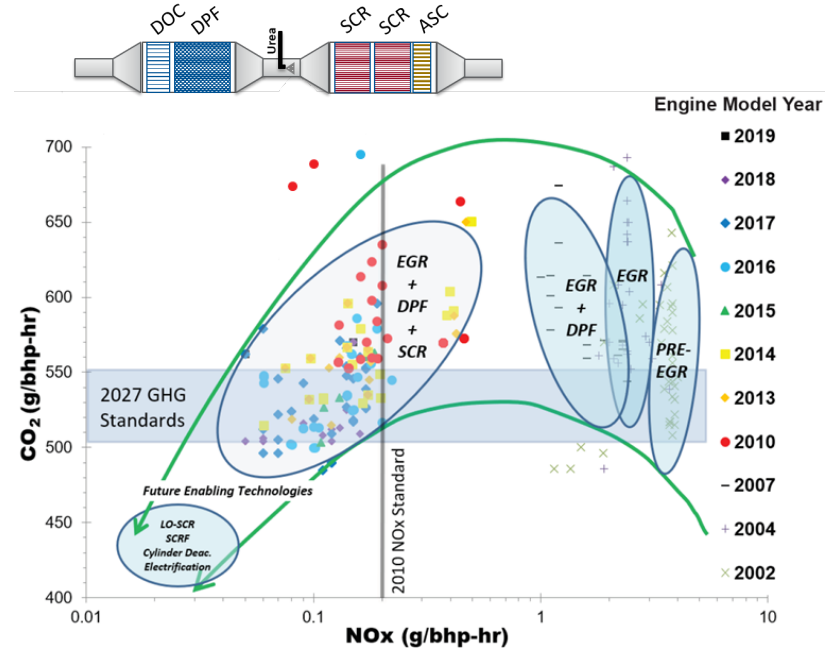
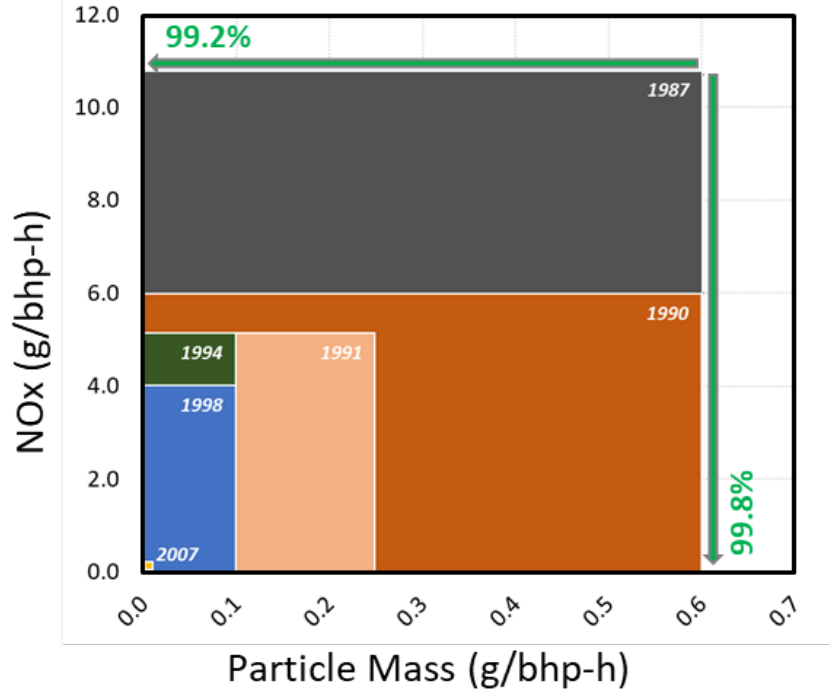
Local Criteria Pollutants

We are nearing zero-impact emissions with upcoming regulatory steps (~ Euro 7/VII/EPA Tier 4/Low NOx/CN 7 ...)



In the past 35 years, tailpipe criteria pollutants have reduced by >99% ... while also reducing fuel consumption

 US EPA heavy-duty diesel tailpipe standards



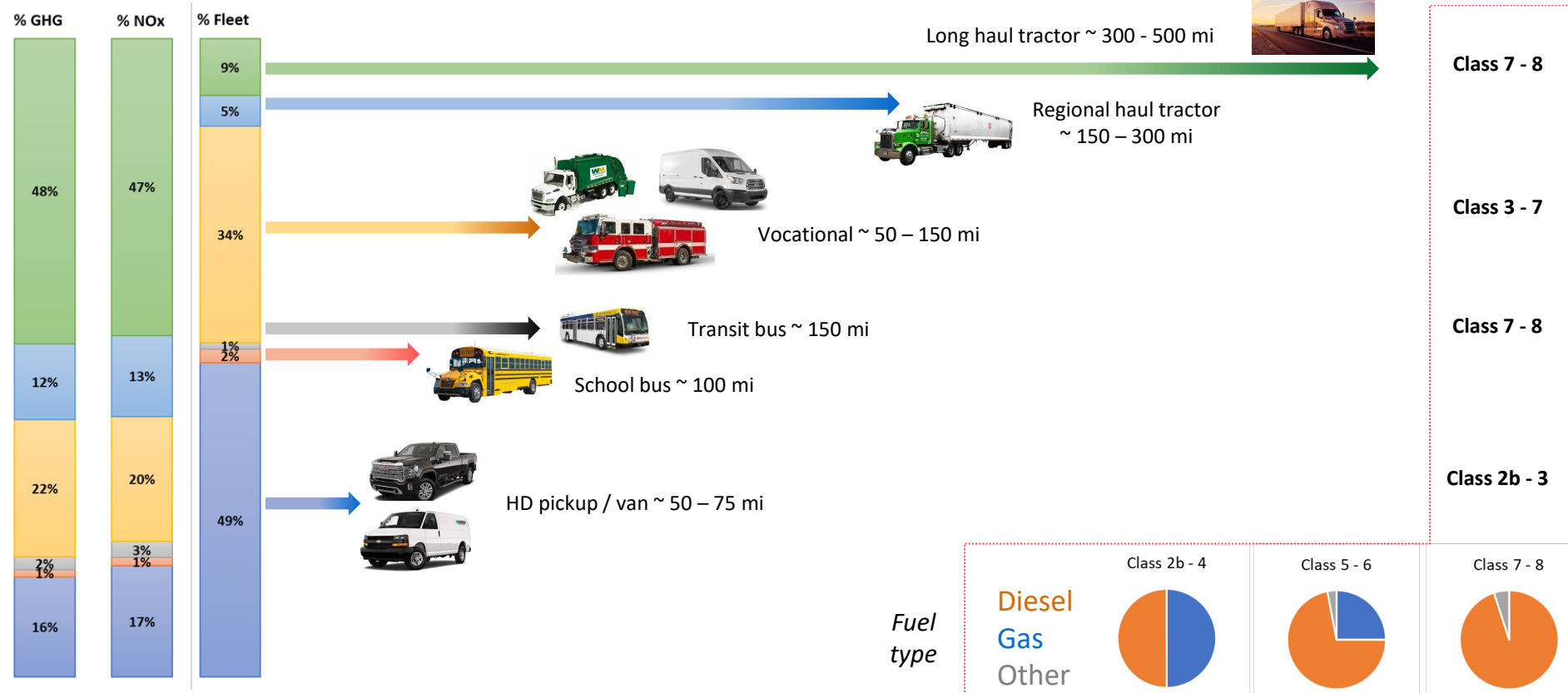
DOC = Diesel Oxidation Catalyst, DPF = Diesel Particulate Filter
 SCR = Selective Catalytic Reduction (of NOx), ASC = Ammonia slip catalyst
 EGR = Exhaust gas recirculation

Heavy duty engines serve diverse vehicle applications

- Decarbonization will require a range of technology solutions



Total in-use ~ 23 million



Vehicle Class

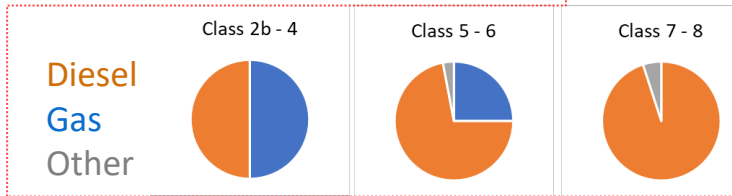
Class 7 - 8

Class 3 - 7

Class 7 - 8

Class 2b - 3

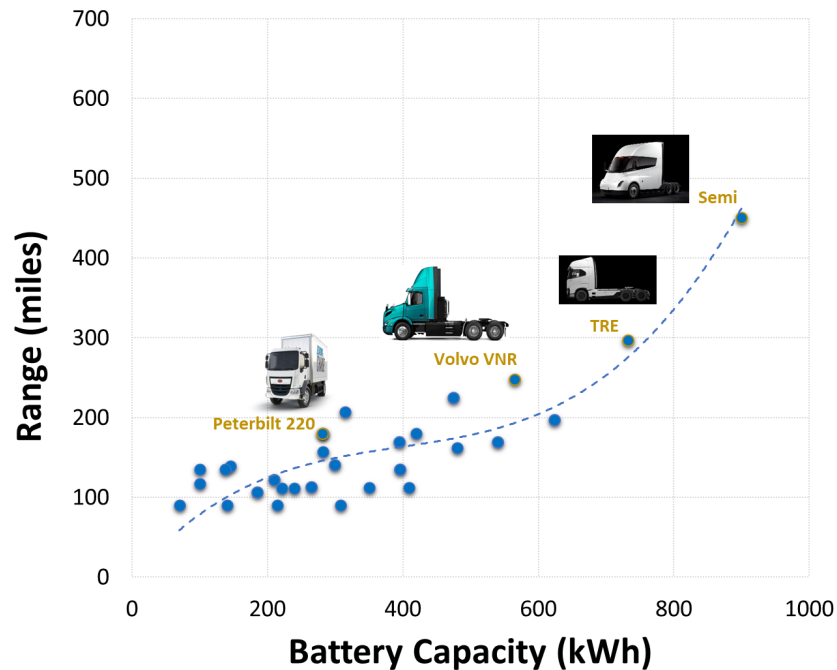
Fuel type



Long-haul trucking : Need to advance megawatt charging & H₂ delivery

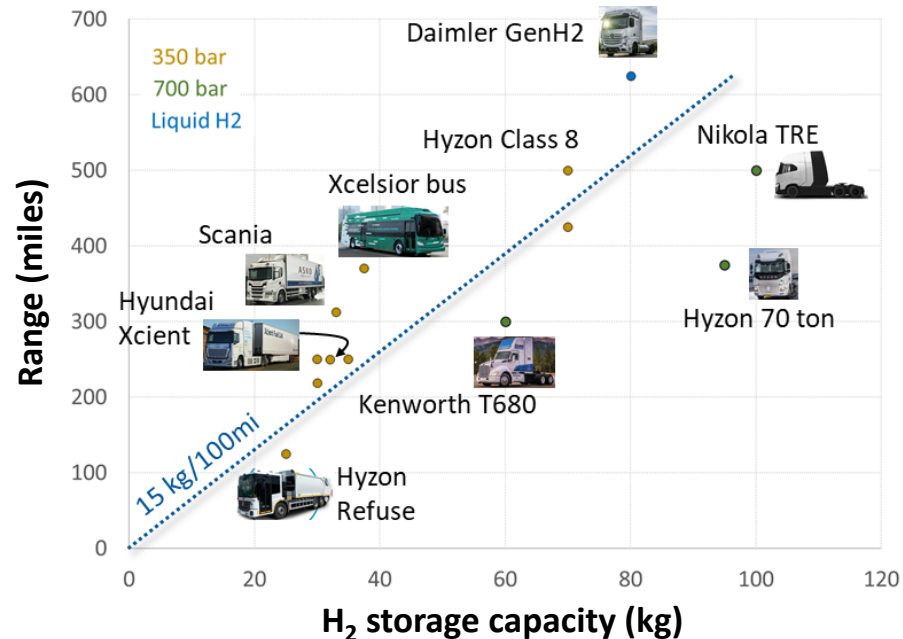
Battery Electric Trucks

~ 1MWh battery pack needed for 500+ mile range



H₂ fuel cell trucks

Need to significantly increase green H₂ production



For ~ 0.5M long-haul trucks running 350 mi per day, H₂ annual requirement = ~ 9.6M tons
US total H₂ demand today is 10M tons per year, almost all made from fossil fuels

Several technology choices to reduce well-to-wheel CO₂ emissions

- Each with their pros and cons

	IC Engine (Ref.)	Low C Fuels	BEV	H ₂ Fuel Cell	H ₂ ICE
<i>GHG Reduction</i>	Ref.	++	+++	++	+
<i>Fueling Infrastructure</i>	Ref.	o (Ready)	--	---	---
<i>Refueling Time</i>	Ref.	o	--	o	o
<i>Range</i>	Ref.	o	--	o	o
<i>NO_x/PM emissions</i>	Ref.	o	+++	+++	+
<i>TCO</i>	Ref.	---	++/-- (*)	++/-- (*)	--
<i>Critical materials</i>	Cat. only	-	-	-	o
<i>Existing fleet</i>	Ref.	Yes	No	No	No

We need to pursue all pathways for transport decarbonization

Detroit DD15, inline 6-cyl
2024 GHG compliant



Efficiency improvements
55% BTE, Opposed piston



AchatesPower Opposed
Piston engine

ClearFlame Engine
Runs on ethanol



Alternate fuels

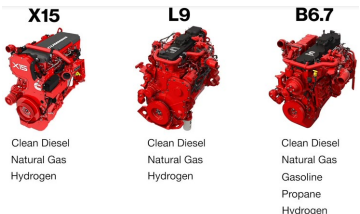
CNG, LPG
Ethanol

Fuel agnostic engines



Volvo 7900 hybrid

Hybridization
Mild, full hybrid



Cummins
fuel agnostic
engines

Clean Diesel
Natural Gas
Hydrogen

Clean Diesel
Natural Gas
Hydrogen

Clean Diesel
Gasoline
Propane
Hydrogen

Low carbon fuels
Renewable fuels

Fuels

ICE

**Hybrid +
green fuel**
H₂ ICE
Plug-in + Syn
fuel



Cummins
15L H₂ ICE

Electrification

Synthetic fuels
e-diesel



ZEVs

Battery electrics
Fuel cell vehicles



Phillips 66 Makes Final Investment Decision to Convert San Francisco Refinery to a Renewable Fuels Facility

May 11, 2022

It will be one of the world's largest facilities of its kind; expected to begin commercial operation

MOBILE EMISSIONS REDUCTIONS

↓ 8 million
metric tons per year
of lifecycle carbon
emissions reductions,
the equivalent of taking
1.4 million cars
off the road

Thank you !

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